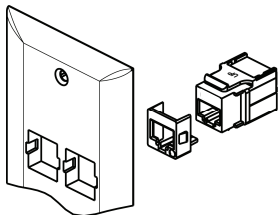


**Step #1:** Strip outer jacket of cable 1 ½" being careful not to nick the insulation of the individual conductors.

**Step #2:** Insert conductors into the color coded slots on IDC. Do not untwist wire pairs more than 0.4" from back of the connector (Diagram #1).

**Step #3:** Terminate conductors using impact tool. Trim excess conductors and discard. Install the IDC cap (Diagrams #2 & #3).

**Step #4:** SpeedStar installation: Snap the bezel onto the connector and then snap the connector into the faceplate from the back side (Diagram #4).



**Diagram # 4**  
(2-2500 Series Plate)

100902-00 Rev-C